Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Revision Date: 20/08/2018 Date of Issue: 20/02/2018 Supersedes: Rev C

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Version: D

1.1. Product identifier	ne substance/mixture and of the company/undertaking
	Mixturo
Product Form	: Mixture
Product Name	: Solidscape® Printer Model Material
Product Code	: 970120, 970121, 970128, 970134, 970136, 970169, 970170
Synonyms	 Model material for use with Solidscape[®] printers, Model, LabCAST, Combo, Model Starter Pack, LabCAST Starter Pack, Midas™, S350/370 Combo Pack
1.2. Relevant identified uses of the	e substance or mixture and uses advised against
1.2.1. Relevant identified uses	
Industrial/Professional use spec	: Industrial.
Use of the substance/mixture	: Model material for use with 3Z Printer. For professional use only.
1.2.2. Uses advised against No addition	
1.3. Details of the supplier of the s	afety data sheet
Company	
Solidscape [®] , Inc.	
316 Daniel Webster Highway	
Merrimack, NH 03054	
603-429-9700	
www.solidscape.com	
precision@solidscape.com	
1.4. Emergency telephone numbe	r
• • •	29-9700 8am - 5pm, Monday - Friday, Eastern Standard Time
SECTION 2: Hazards identifica	
2.1. Classification of the substance	
Classification According to Regulation (EC	
Skin Irrit. 2	H315
	H315 H319
Eye Irrit. 2 Aquatic Chronic 3	H319 H412
Full text of hazard classes and H-statemen	
2.2. Label elements	
Labelling According to Regulation (EC) No	
Hazard pictograms (CLP)	
nazaru pictogranis (CLP)	
	GHS07
Signal word (CLP)	: Warning
Hazard statements (CLP)	: H315 - Causes skin irritation.
	H319 - Causes serious eye irritation.
	H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P264 - Wash hands, forearms and exposed areas thoroughly after handling.
	P273 - Avoid release to the environment.
	P280 - Wear protective clothing, protective gloves, eye protection.
	P302+P352 - IF ON SKIN: Wash with plenty of water.
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue rinsing.
	P321 - Specific treatment (see Section 4 on this SDS).
	P332+P313 - If skin irritation occurs: Get medical advice/attention.
	P337+P313 - If eye irritation persists: Get medical advice/attention.
	P362+P364 - Take off contaminated clothing and wash it before reuse.
	P501 - Dispose of contents/container to hazardous or special waste collection
	point, in accordance with local, regional, national and/or international regulation.
2.3. Other hazards Exposure may a	ggravate pre-existing eye, skin, or respiratory conditions. The dried or powdered form of

2.3. Other hazards Exposure may aggravate pre-existing eye, skin, or respiratory conditions. The dried or powdered form of this substance may form combustible dust concentrations in air.

1

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification According to Regulation (EC) No. 1272/2008 [CLP]
p-Ethylbenzenesulfonamide	(CAS-No.) 138-38-5	5 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319
Pentaerythritol tetrabenzoate	(CAS-No.) 4196-86-5 (EC-No.) 224-079-8	< 15	Acute Tox. 4 (Oral), H302
2,4,8,10-Tetraoxa-3,9- diphosphaspiro[5.5]undecane, 3,9-bis[2,4-bis(1,1- dimethylethyl)phenoxy]-	(CAS-No.) 26741-53-7 (EC-No.) 247-952-5	< 1	Acute Tox. 4 (Inhalation:dust,mist), H332 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Full text of H-statements: see section 16			·

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). Removal of solidified molten material from skin requires medical assistance. Where possible allow molten material to solidify naturally.
First-aid measures after inhalation	: When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-aid measures after skin contact	: Remove contaminated clothing. Obtain medical attention if irritation develops or persists. Immediately drench affected area with water for at least 15 minutes.
First-aid measures after eye contact	: Immediately rinse with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.
4.2. Most important symptoms an	d effects, both acute and delayed
Symptoms/effects	: Risk of thermal burns on contact with molten product. The following applies to the product if it is cut, sanded or altered in such a way that excessive and/or significant particulates and/or dusts may be generated: Causes serious eye irritation. Causes skin irritation.
Symptoms/effects after inhalation	: Prolonged exposure may cause irritation.
Symptoms/effects after skin contact	: Redness, pain, swelling, itching, burning, dryness, and dermatitis.
Symptoms/effects after eye contact	: Contact causes severe irritation with redness and swelling of the conjunctiva.
Symptoms/effects after ingestion	: Ingestion may cause adverse effects.
Chronic symptoms	: None expected under normal conditions of use.
4.3. Indication of any immediate r	nedical attention and special treatment needed
If exposed or concerned, get medical advis	ce and attention. If medical advice is needed, have product container or label at hand.
SECTION 5: Firefighting measu	ures
5.1. Extinguishing media	
Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire.
5.2. Special hazards arising from t	he substance or mixture
Fire hazard	: Not considered flammable but may burn at high temperatures.
Explosion hazard	: Product is not explosive. Dust generated from processing may present a dust explosion hazard.
Reactivity	: Hazardous reactions will not occur under normal conditions. Reacts exothermically with (some) acids.
Hazardous decomposition products in case of fire	 Emits toxic fumes under fire conditions. Ammonia. Nitrogen oxides. Sulphur oxides. Carbon oxides (CO, CO₂).
5.3. Advice for firefighters	
Procautionary moasures fire	· Exercise caution when fighting any chemical fire

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Firefighting instructions	: Use water spray or fog for cooling exposed containers.

Safety Data Sheet According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Ac

According to Regulation (EC) No. 1907/2006 (REA	ACH) with its amendment Regulation (EU) 2015/830
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory
	protection.
Other information	: Do not allow run-off from fire fighting to enter drains or water courses.
SECTION 6: Accidental rele	ase measures
6.1. Personal precautions, pro-	tective equipment and emergency procedures
General measures	: Avoid generating dust. Avoid breathing dust. Avoid all contact with skin, eyes, or clothing.
6.1.1. For non-emergency personne	el
Protective equipment	: Use appropriate personal protective equipment (PPE).
Emergency procedures	: Evacuate unnecessary personnel.
6.1.2. For emergency responders	
Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.
6.2. Environmental precaution	
	aters. Avoid release to the environment.
	containment and cleaning up
For containment	: Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams.
Methods for cleaning up	: Clean up spills immediately and dispose of waste safely. Recover the product by vacuuming, shoveling or sweeping. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.
6.4. Reference to other section	ns
See Section 8 for exposure controls ar	nd personal protection and Section 13 for disposal considerations.
SECTION 7: Handling and s	torage
7.1. Precautions for safe hand	
Additional hazards when processed	: Risk of thermal burns on contact with molten product. Dust explosion possible if in
Precautions for safe handling	 powder or granular form, mixed with air. Avoid contact with skin, eyes and clothing. Avoid breathing dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
Hygiene measures	: Handle in accordance with good industrial hygiene and safety procedures.
	e, including any incompatibilities
Technical measures	: Comply with applicable regulations.
Storage conditions	 To reduce contamination of product, it is recommended to wear lint free gloves when handling material. Keep away from heat and open flame. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high temperatures and incompatible materials. Store in a dry, cool place.
Incompatible materials	: Strong acids. Strong oxidizers.
7.3. Specific end use(s)	
Model material for use with 3Z Printer	r. For professional use only.
SECTION 8: Exposure contr	
8.1. Control parameters	
No additional information available	

8.2. Exposure controls

Appropriate engineering controls	: Not generally required. Site-specific risk assessments should be conducted to determine the appropriate exposure control measures. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.
Personal protective equipment	 Not generally required. The use of personal protective equipment may be necessary as conditions warrant.
Materials for protective clothing	: With molten material wear thermally protective clothing.
Hand protection	: Wear protective gloves.
Eye and Face Protection	: Chemical safety goggles.

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Skin and body protection : Wear suitable protective clothing. Respiratory protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection. Other information

: When using, do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1.	Information on basic physical and chemical properties	
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Physical state	: Solid
Colour	: Blue
Odour	: Faint
Odour threshold	: No data available
рН	: No data available
Evaporation rate	: No data available
Melting point	: 95 - 115 °C (203 - 239 °F)
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 175 °C (347 °F)
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Solubility	: Negligible
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: Not applicable
9.2. Other information	
VOC content	: <1%

SECTION 10: Stability and reactivity

Reactivity 10.1.

Hazardous reactions will not occur under normal conditions. Reacts exothermically with (some) acids.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. **Incompatible materials**

Strong acids. Strong oxidizers.

10.6. Hazardous decomposition products

Thermal decomposition generates toxic vapours.

SECTION 11: Toxicological information

11.1.	Information on toxicological effects
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Acute	toxicity

: Not classified (Based on available data, the classification criteria are not met)

2,4,8,10-Tetraoxa-3,9-diphosphaspiro[5.5]undecane, 3,9-bis[2,4-bis(1,1-dimethylethyl)phenoxy]- (26741-53-7)	
LD50 oral rat	5580 mg/kg
LD50 dermal rabbit	> 2 g/kg
LC50 inhalation rat (mg/l)	> 2 mg/l (Exposure time: 1 h)
ATE CLP (dust,mist)	1,50 mg/l/4h
Pentaerythritol tetrabenzoate (4196-86-5)	
LD50 oral rat	1158 mg/kg

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	: Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	: Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)
Symptoms/Injuries After Inhalation	: Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	: Redness, pain, swelling, itching, burning, dryness, and dermatitis.
Symptoms/Injuries After Eye Contact	: Contact causes severe irritation with redness and swelling of the conjunctiva.
Symptoms/Injuries After Ingestion	: Ingestion may cause adverse effects.
Chronic Symptoms	: None expected under normal conditions of use.

12.1. Toxicity

Ecology - general

: Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability

Solidscape[®] Printer Model Material

Solidscape [®] Printer Wodel Waterial		
Persistence and degradability	May cause long-term adverse effects in the environment.	
12.3. Bioaccumulative potential		
Calidanan a® Duintan Maadal Maatanial		

Solidscape® Printer Model Material Bioaccumulative potential

Not established.

Mobility in soil 12.4.

No additional information available

12.5. **Results of PBT and vPvB assessment**

No additional information available

12.6. Other adverse effects

Other information	nation
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: Avoid release to the environment. **SECTION 13: Disposal considerations**

13.1. Waste treatment methods	
Product/Packaging disposal	: Dispose of contents/container in accordance with local, regional, national, and
recommendations	international regulations.
Additional information	: Container may remain hazardous when empty. Continue to observe all precautions.
Ecology - waste materials	: Avoid release to the environment. This material is hazardous to the aquatic
	environment. Keep out of sewers and waterways.

SECTION 14: Transport information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued. In accordance with ADR / RID / IMDG / IATA / ADN

ADR		IMDG	ΙΑΤΑ	ADN	RID
14.1.	UN number				
Not reg	gulated for trans	sport			
14.2.	UN proper shipping name				
Not ap	plicable	Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)					
Not ap	plicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4.	4.4. Packing group				
Not ap	plicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards					
Danger	ous for the	Dangerous for the	Dangerous for the	Dangerous for the	Dangerous for the
enviror	nment : No	environment : No	environment : No	environment : No	environment : No
		Marine pollutant : No			

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

14.6. Special precautions for user

No additional information available

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no REACH Annex XIV substances				
2,4,8,10-Tetraoxa-3,9-diphosphaspiro[5.5]	undecane, 3,9-bis[2,4-bis(1,1-dimethylethyl)phenoxy]- (26741-53-7)			
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)				
Pentaerythritol tetrabenzoate (4196-86-5)				
Listed on the EEC inventory EINECS (Europea	an Inventory of Existing Commercial Chemical Substances)			
VOC content	: <1%			
15.1.2. National regulations				
No additional information available				
15.2. Chemical safety assessment				
No chemical safety assessment has been car				
SECTION 16: Other information				
Date of Preparation or Latest Revision	: 20/08/2018			
	 Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites, product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent adoption of GHS. According to Regulation (EC) No. 1907/2006 (REACH) with its amendment 			
	Regulation (EU) 2015/830			
Full Text of H- and EUH-statements:	T			
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4			
Acute Tox. 4 (Oral) Acute toxicity (oral), Category 4				
Aquatic Acute 1	Aquatic Acute 1Hazardous to the aquatic environment — Acute Hazard, Category 1			
Aquatic Chronic 1	onic 1 Hazardous to the aquatic environment — Chronic Hazard, Category 1			
Aquatic Chronic 3 Hazardous to the aquatic environment — Chronic Hazard, Category 3				
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2			
Skin Irrit. 2	Skin corrosion/irritation, Category 2			
H302	Harmful if swallowed.			

H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Indication of Changes

Section	Change	Date Changed	Version
2	Classification modified	28/07/2017	3.0
2	Language modified	28/07/2017	3.0
3	Classification modified	28/07/2017	3.0
4	Language modified	28/07/2017	3.0
5	Language modified	28/07/2017	3.0
6	Language modified	28/07/2017	3.0
7	Language modified	28/07/2017	3.0
8	Language modified	28/07/2017	3.0

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

	72000 (REACH) with its amendment negati		
10	Language modified	28/07/2017	3.0
11	Data modified	28/07/2017	3.0
11	Language modified	28/07/2017	3.0
12.	Data modified	28/07/2017	3.0
12.	Language modified	28/07/2017	3.0
13	Language modified	28/07/2017	3.0
14	Language modified	28/07/2017	3.0
15	Data modified	28/07/2017	3.0
15	Language modified	28/07/2017	3.0
16	Language modified	28/07/2017	3.0
2	Classification modified	16/08/2018	4.0
3	Classification modified	16/08/2018	4.0
4	Language modified	16/08/2018	4.0
5	Language modified	16/08/2018	4.0
6	Language modified	16/08/2018	4.0
7	Language modified	16/08/2018	4.0
11	Language modified	16/08/2018	4.0
16	Language modified	16/08/2018	4.0

Abbreviations and Acronyms

ACGIH – American Conference of Governmental Industrial Hygienists MARPOL - International Convention for the Prevention of Pollution ADN – European Agreement Concerning the International Carriage of NDS - Najwyzsze Dopuszczalne Stezenie Dangerous Goods by Inland Waterways NDSCh - Najwyzsze Dopuszczalne Stezenie Chwilowe ADR - European Agreement Concerning the International Carriage of NDSP - Najwyzsze Dopuszczalne Stezenie Pulapowe Dangerous Goods by Road NOAFL - No-Observed Adverse Effect Level ATE - Acute Toxicity Estimate NOEC - No-Observed Effect Concentration NRD - Nevirsytinas Ribinis Dydis BCF - Bioconcentration Factor BEI - Biological Exposure Indices (BEI) NTP - National Toxicology Program OFL - Occupational Exposure Limits BOD - Biochemical Oxygen Demand CAS No. - Chemical Abstracts Service Number PBT - Persistent, Bioaccumulative and Toxic CLP – Classification, Labeling and Packaging Regulation (EC) No 1272/2008 PEL - Permissible Exposure Limit COD - Chemical Oxygen Demand pH – Potential Hydrogen EC – European Community REACH - Registration, Evaluation, Authorisation, and Restriction of Chemicals EC50 - Median Effective Concentration RID - Regulations Concerning the International Carriage of Dangerous Goods EEC – European Economic Community by Rail EINECS - European Inventory of Existing Commercial Chemical Substances SADT - Self Accelerating Decomposition Temperature EmS-No. (Fire) - IMDG Emergency Schedule Fire SDS - Safety Data Sheet EmS-No. (Spillage) - IMDG Emergency Schedule Spillage STEL - Short Term Exposure Limit EU – European Union TA-Luft - Technische Anleitung zur Reinhaltung der Luft ErC50 - EC50 in Terms of Reduction Growth Rate TEL TRK - Technical Guidance Concentrations GHS - Globally Harmonized System of Classification and Labeling of Chemicals ThOD – Theoretical Oxygen Demand IARC - International Agency for Research on Cancer TLM - Median Tolerance Limit TLV - Threshold Limit Value IATA - International Air Transport Association TPRD - Trumpalaikio Poveikio Ribinis Dydis IBC Code - International Bulk Chemical Code IMDG - International Maritime Dangerous Goods TRGS 510 - Technische Regel für Gefahrstoffe 510 - Lagerung von IPRV - Ilgalaikio Poveikio Ribinis Dydis Gefahrstoffen in ortsbeweglichen Behältern IOELV - Indicative Occupational Exposure Limit Value TRGS 552 - Technische Regeln für Gefahrstoffe - N-Nitrosamine LC50 - Median Lethal Concentration TRGS 900 - Technische Regel für Gefahrstoffe 900 – Arbeitsplatzgrenzwerte LD50 - Median Lethal Dose TRGS 903 - Technische Regel für Gefahrstoffe 903 - Biologische Grenzwerte LOAEL - Lowest Observed Adverse Effect Level TSCA - Toxic Substances Control Act LOEC - Lowest-Observed-Effect Concentration TWA - Time Weighted Average Log Koc - Soil Organic Carbon-water Partitioning Coefficient VOC – Volatile Organic Compounds Log Kow - Octanol/water Partition Coefficient VLA-EC - Valor Límite Ambiental Exposición de Corta Duración Log Pow - Ratio of the equilibrium concentration (C) of a dissolved substance in VLA-ED - Valor Límite Ambiental Exposición Diaria a two-phase system consisting of two largely immiscible solvents, in this case VLE - Valeur Limite D'exposition octanol and water VME – Valeur Limite De Moyenne Exposition MAK – Maximum Workplace Concentration/Maximum Permissible vPvB - Very Persistent and Very Bioaccumulative Concentration WEL – Workplace Exposure Limit WGK - Wassergefährdungsklasse

EU GHS SDS

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.